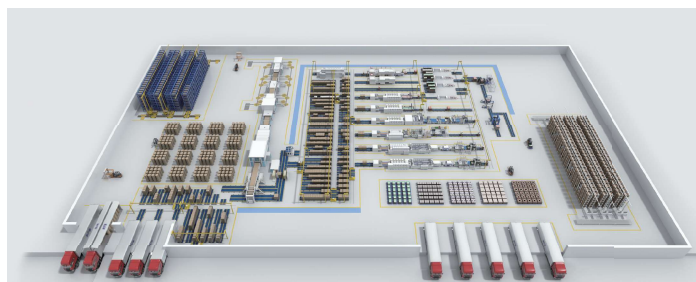


INDUSTRY SMART FACTORY SOLUTIONS

2023.06.30



■ CORRUGATED CONVERTING MACHINE

- Top Printing Fixed Type printer slotter die cutter inline FFG
- Bottom printing die cutter stripper vacuum stacker/RDC converting line
- Top / Bottom printing Open-Close type FFG INLINE
- Top / Bottom Six Color High Graphic Flexo Printing
- Top / Bottom Printing Open-Closed type FFG & Stitcher

■ CORRUGATOR

- FOSBER high performance complete corrugator 2.5m/2.8m

■ HANDING SYSTEM

- Reel handling system
- Corrugator Exit
- Sheet selling area and converting WIP area (Single level or Double level)
- Semi finished product storage area
- Vertical warehouse etc.

■ SMART FACTORY

- IoT Platform and Services
- Big Data Platform
- Intelligent Application Platform
- Data Governance Analysis Application Services



DONGFANG STAR II TOP PRINTING OPEN-CLOSE TYPE FFG INLINE



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Dongfang Precision
Group



Dongfang Precision
Printer

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Stable · Demonstrating Strength
Brand · Experiencing Refinement

DONGFANG PRECISION

HIGH PERFORMANCE IS PRODUCTIVITY

- Vacuum suction roller transfer
- Computerized setting, easy to operate
- High speed and stable performance
- Patent design folding structure
- Labor efficiency by only 2-3 operators



TOPRA GT INLINE

Feeder unit

- Anti-static dust removing system, reduce the down-time of printing plate cleaning
- Inverter control vacuum suction to match different size and warp paperboard
- Servo lead edge feeding (optional)
- Non-crush lead edge feeding (optional)

Super production management system

- Connect ERP, multiple equipment fields monitoring
- Automatic stored and recalled orders, quick order change and high efficiency
- Central control order preparation, reducing communication and time
- Remote diagnose and intelligent maintenance reminder, reducing down-time and maintenance cost

Printer unit

- Vacuum suction paperboard transfer
- Quicklock or Matthews plate mounting system
- Unique printing plate locking system (optional)
- Rubber roll or single/chamber doctor blade inking system
- Auto washing system, efficient ink collection and cleanup

Slotter unit

- New flap cutter structure, durable and better performance
- Independent creaser unit (optional)
- Options of single shaft slotter, double shaft slotter, single shaft double creaser slotter, double shaft servo extension slotter

Die cutter unit

- Anvil trimming device keeping surface of anvil cover flat and smooth
- Direct servo drive for die cylinder (optional)
- Quick die mounting system, reduce die changing time (optional)
- Independent stripper unit (optional)

Folder unit

- Kiss-touch plastic guide wheel flexible for both 3 and 5 layers paperboard
- Extended vacuum suction belt for more stable paperboard transfer
- Patent design folding structure
- Servo control counter ejector

Item	Model (A+G2)	920	924	1224	1228	1628
Max. machine speed (pcs/min)		320	320	280	280	180
Min. feeding size (mm)		350*625	350*625	350*625	350*625	450*625
Skip feeding size(mm)		1200*2000	1200*2400	1500*2400	1500*2800	2000*2800
Max. feeding size(mm)		900*2000	900*2400	1200*2400	1200*2800	1600*2800
Max.panel size (mm)	Glue flap side (mm)	855	1055	1055	1055	1055
	Op:posite glue flap side (mm)	900	1100	1100	1100	1100
Min.slotting space (mm)	Normal knife	120/120/120/120; A+B≥290				130/130/130/130 A+B≥290
	Reverse knife	210/120/210/120				230/120/230/120
Min.folding size (mm)	Normal knife	Normal knife 290		Reverse knife 330		Normal knife 290 Reverse knife 350
	Reverse knife					
Height range of each bundle of paperboard(mm)				50-300		