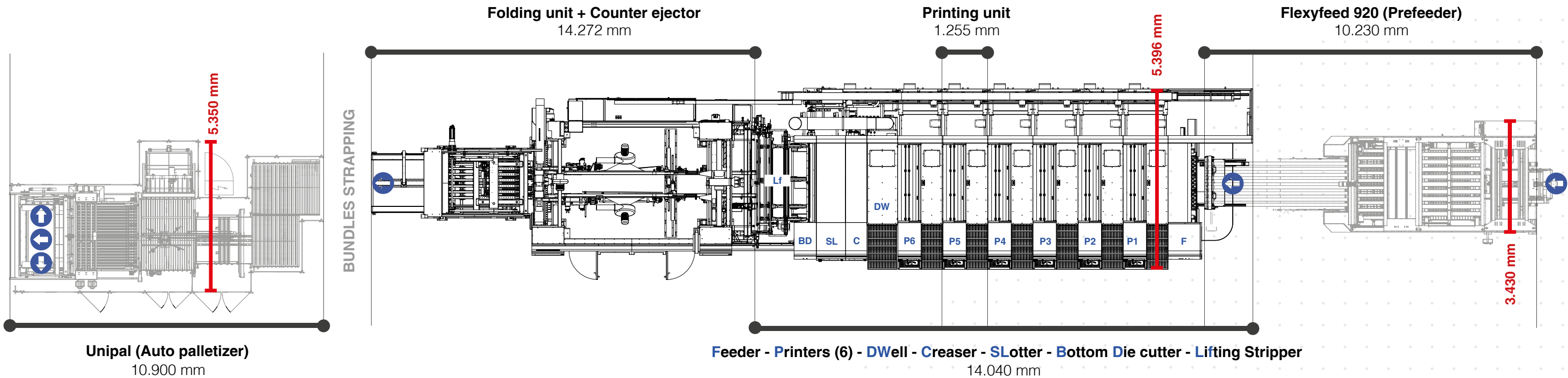
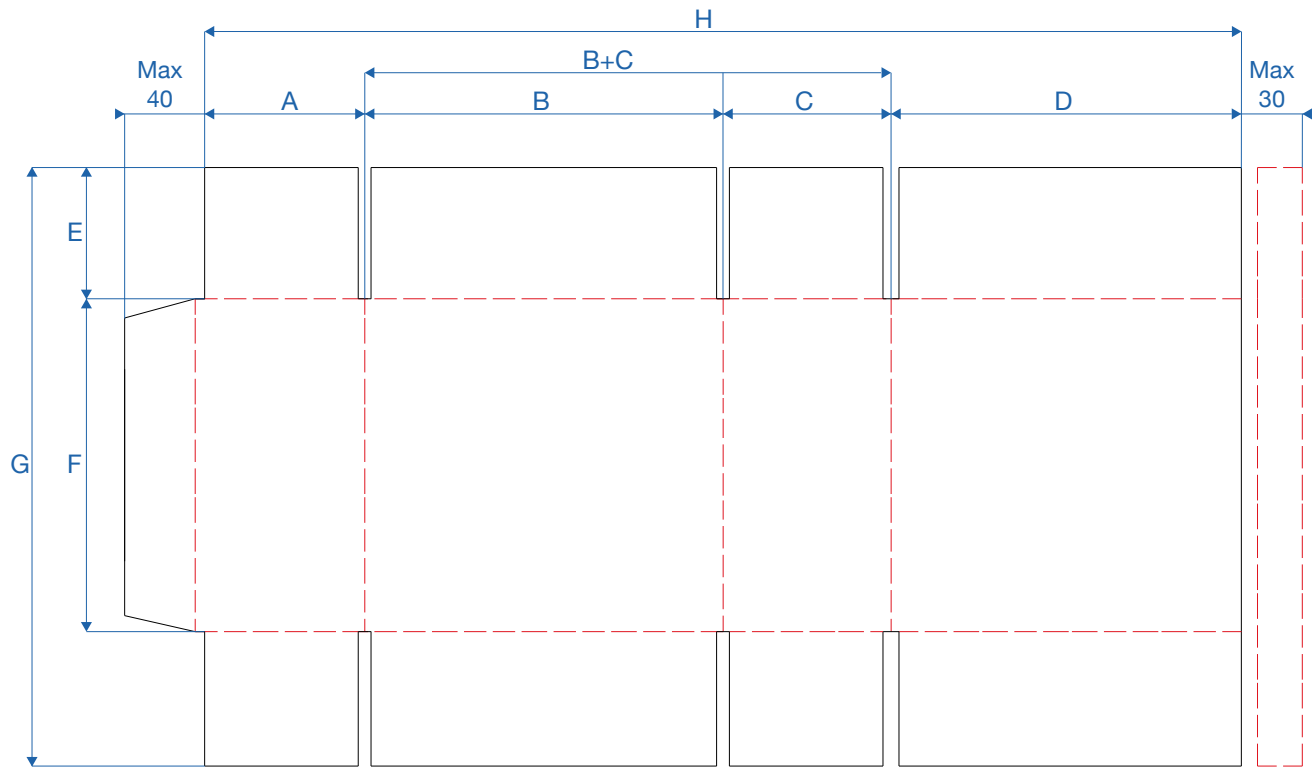


Layout



Technical specifications



Sides	Definition	Min (mm)	Max (mm)
H	Width without glue flap and trim	400	2.100
G	Lenght	250	830
G	Skip feed		1.050
A = C	Short panel	90	810
B = D	Long panel	110	850
B + C	Distance between folding points	270	1.600
E	Cutting lenght	0	300
F	Box hight	60	600



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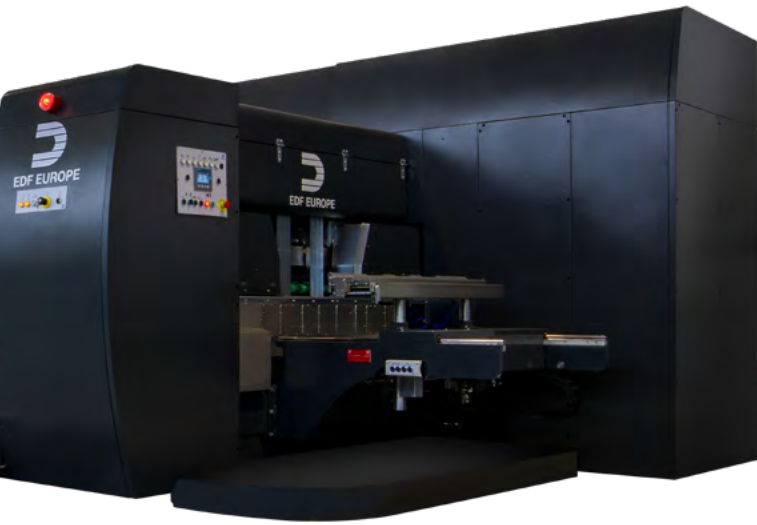
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Casemaker **FD 821**

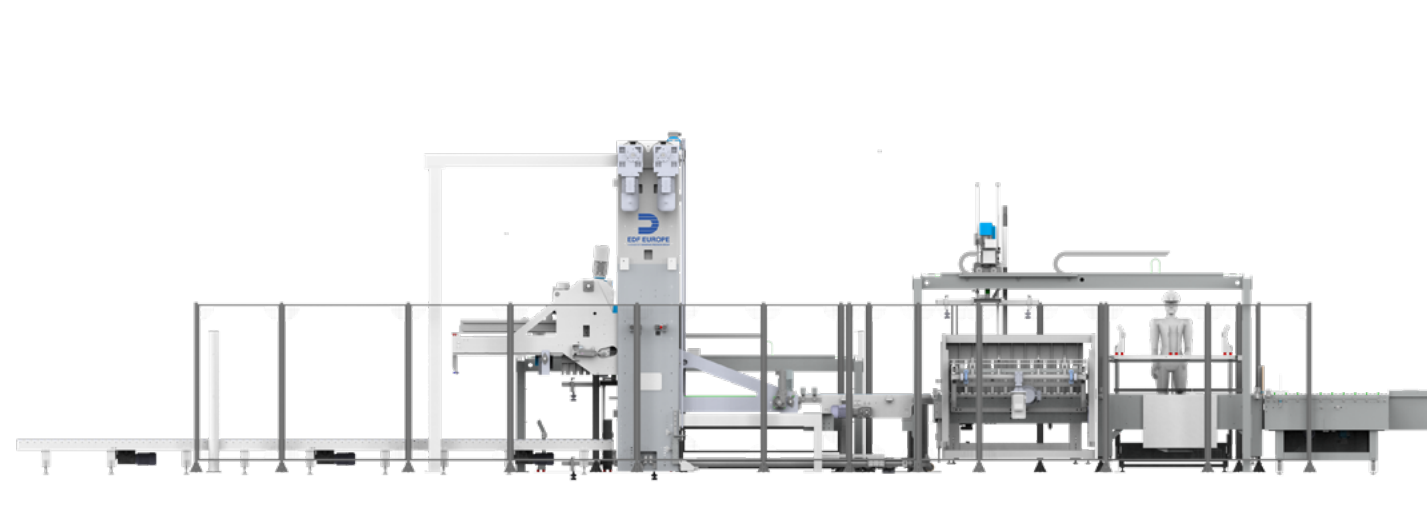
Quickset top printing machine



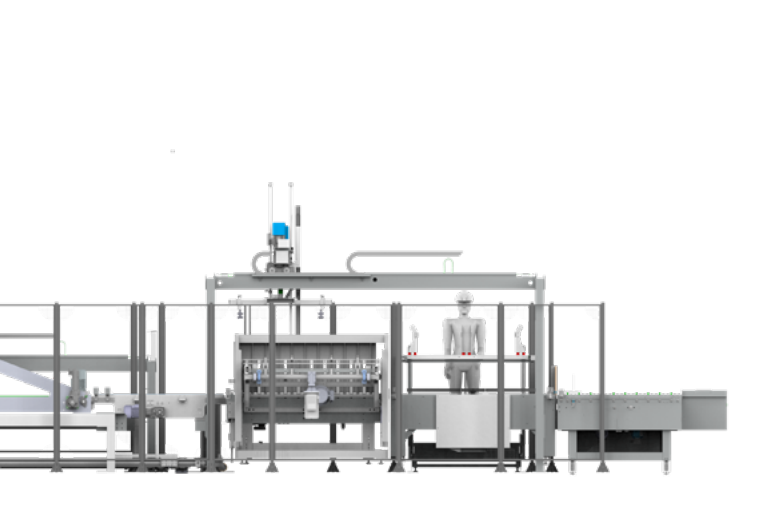
- Counter ejector unit with stacking from above with front jogging
- No stop forks controlled by servomotor
- Integrated batches ejection belt can be accessible under safe conditions for quality control
- “Only one motor” Technology



- Suction board transport
- Automatic correction of internal folding blades position in relation to the thickness of the processed cardboard
- Servo synch of all the transport belts
- Final quality control area with space for fitting camera controls
- Side squaring wheels unit, adjustable through motorised control
- “Only one motor” Technology



- Box transporting device positioned between the output of the die-cutter and the folder gluer
- Composed by 4 groups of timing belts controlled by servomotor that are automatically positioned according to the box panels position
- The unit lifts vertically allowing easy access to the die cutting cylinder for die change
- “Only one motor” Technology



- Both top and bottom RDC are available
- Unit installed on wheels for easy access during maintenance
- Air suction board transport (Only for top RDC)
- Full servo
- Rapid die fixing with Serrapid (Option)
- Anvil cylinder with rings of polyurethane with continuous mechanical cycles axial shifting
- Anvil grinding system
- Integrated front trim ejection belt
- “Only one motor” Technology



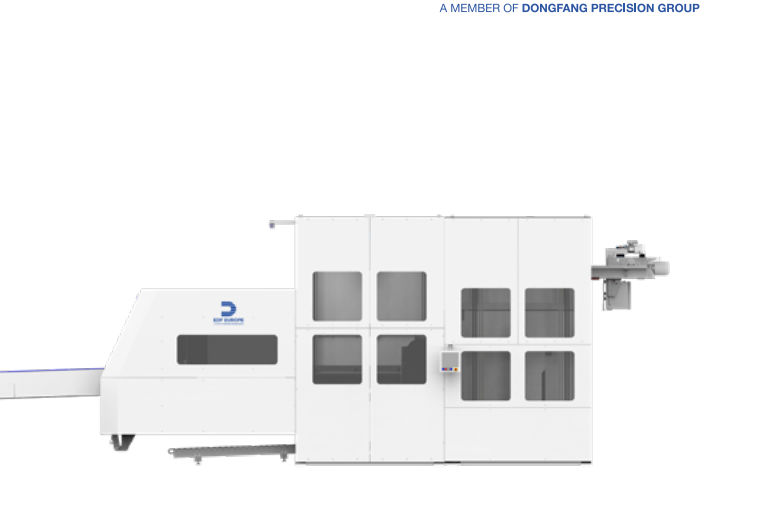
- Unit installed on wheels for easy access during maintenance
- Dual shaft
- Full servo
- Full auto
- “Only one motor” Technology



- Pre Creasers with wheels of large diameter with ratio 1:1
- Crushing wheels of the glue lap and the trimming side
- Creasers with wheels of large diameter with ratio 1:1
- Possibility to offset the position of the creasing lines in respect to slotter knives
- Full Servo
- “Only one motor” Technology



- Top print
- Fixed unit with the possibility to open for maintenance
- Suction board transport with air loop system
 - Less dust
 - Better ink stability
- Full servo (one motor every shaft)
- Smart ink flushing
- Smart washing cycles
- “Only one motor” Technology
- “Only one filter” Technology
- “Air Loop” Technology



- New EDF Europe SWING no crush feeder
- Can feed full speed any board grade with no need of feeding rolls
- Full servo
- Board dust cleaning before printing units
- Easy opening for maintenance
- “Only one motor” Technology
- “Only one filter” Technology

Counter Ejector



Folder Unit



Lifting-Stripper



Die-Cutter Unit



Slotter Unit



Creaser Unit



Printer Unit



Feeder Unit

